

Work Order ID 144686

144686

Page 1

Monday, April 25, 2016 10:51:37 AM

Item ID: D412-760-111

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 5/4/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/9/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ Date: APR 25 2016

Tooling:

Date:

Run Start *NR1*

QC: Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D412-760	G
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100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-111 CHG002

2

DAS
28
9-89

MAY 04 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2

DAS DAS
6 27
9-89 9-89

APR 28 2016

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.06

Quality Control

2

DAS
28
9-89

MAY 04 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Misidentified ☐	Past Due ☐																																																																

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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

2X

DAS
28
9-89

MAY 04 2016

Packaging

Identify and pack for shipping as per PPP D412-760-011
Location:FG040

1X sold

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.20

MCS

MAY 04 2016

Quality Control

MCS MAY 04 2016

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
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		OTHER : ☐							

Picklist Print

Monday, April 25, 2016 10:51:42 AM

Page 1

Work Order ID: 144686

144686

Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 5/4/2016

Required Date: 5/9/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status AS DAS
D3933-1 *D3933-1* Aft Wall Protector DAS 28 9-89		Manufactured	No			110	Each	0.0000	1	2	142688		6 27 9-89 9-89
D3933-2 *D3933-2* Aft Wall Protector, RH DAS 28 9-89		Manufactured	No			110	Each	0.0000	1	2	142722		DAS DAS 6 27 9-89 9-89
D3935-1 *D3935-1* Pylon Wall Protector, LH DAS 28 9-89		Manufactured	No			110	Each	0.0000	1	2	142692	142692	DAS DAS 6 27 9-89 9-89
D3935-2 *D3935-2* Pylon Wall DAS 28 9-89		Manufactured	No			110	Each	0.0000	1	2	142692	142714	DAS DAS 6 27 9-89 9-89
D3942-1 *D3942-1* Angle DAS 28 9-89		Manufactured	No			110	Each	58.0000	14	28			DAS DAS 6 27 9-89 9-89
D3942-3 *D3942-3* Clip DAS 28 9-89		Manufactured	No		Location ST060 140519		Each	30.0000	10	20			
					Location ST060 140522		Each						

DAS DAS
6 27
9-89 9-89

APR 28 2016

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Monday, April 25, 2016 10:51:42 AM

Page 2

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Parent Item Name: Aft Cabin Wall & Pylon Protector

144686

D412-760-111

Start Date: 5/4/2016

Required Date: 5/9/2016

Start Qty: 2.00

Required Qty: 2.00

MS27039-4-10

Purchased

No

110

Each

52.0000

4

8

MS27039-4-10

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST279

52

m131885

52

110

Each

22.0000

6

12

MS27039-4-14

Purchased

No

MS27039-4-14

SCREW

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

13

m129682

13

ST279

9

m131197

9

110

Each

15.0000

6

12

MS27039-5-08

Purchased

No

MS27039-5-08

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST279

15

m134039

15

110

Each

21.0000

8

16

MS27039-5-12

Purchased

No

MS27039-5-12

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST278

21

m133694

1

m134502

20

APR 28 2016

Monday, April 25, 2016 10:51:42 AM

Shop Packet Print

Page 2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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		OTHER : ☐							

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: **G**
Date: 13.01.03